

1. Identification

Product identifier Xylene-Free GPX Classic Silver
Other means of identification None.
Recommended use Printing Ink.
Recommended restrictions None known.
Manufacturer/Importer/Supplier/Distributor information
Company name Diagraph Marking & Coding
Address 5307 Meadowland Parkway,
 Marion IL, 62959
 USA
Telephone 800-521-3047
E-mail msds@diagraphmsp.com
Contact person Customer Service
Emergency phone number Infotrac 800-535-5053 US only
 +1-352-323-3500 International

2. Hazard(s) identification

Physical hazards Flammable liquids Category 2
Health hazards Serious eye damage/eye irritation Category 2A
 Specific target organ toxicity, single exposure Category 3 respiratory tract irritation
 Specific target organ toxicity, single exposure Category 3 narcotic effects
OSHA defined hazards Not classified.

Label elements



Signal word Danger
Hazard statement Highly flammable liquid and vapor. Causes serious eye irritation. May cause respiratory irritation. May cause drowsiness or dizziness.
Precautionary statement
Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/eye protection/face protection.
Response If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. In case of fire: Use water fog, alcohol resistant foam, dry chemical powder, carbon dioxide to extinguish.
Storage Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC) None known.
Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
1-Methoxy-2-propanol	107-98-2	30-40
Ethyl acetate	141-78-6	30-40
Aluminium	7429-90-5	5-10
2-Propanol	67-63-0	1-5

Composition comments All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

Skin contact Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed May cause drowsiness and dizziness. Headache. Nausea, vomiting. Diarrhea. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO₂).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards Highly flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist or vapor. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
2-Propanol (CAS 67-63-0)	PEL	980 mg/m3	
		400 ppm	
Aluminium (CAS 7429-90-5)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Ethyl acetate (CAS 141-78-6)	PEL	1400 mg/m3	
		400 ppm	

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
1-Methoxy-2-propanol (CAS 107-98-2)	STEL	100 ppm	
	TWA	50 ppm	
2-Propanol (CAS 67-63-0)	STEL	400 ppm	
	TWA	200 ppm	
Aluminium (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Ethyl acetate (CAS 141-78-6)	TWA	400 ppm	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
1-Methoxy-2-propanol (CAS 107-98-2)	STEL	540 mg/m3	
		150 ppm	
		360 mg/m3	
2-Propanol (CAS 67-63-0)	STEL	100 ppm	
		1225 mg/m3	
		500 ppm	
		980 mg/m3	
	TWA	400 ppm	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m3	Welding fume or pyrophoric powder.
		5 mg/m3	Respirable.
		10 mg/m3	Total
Ethyl acetate (CAS 141-78-6)	TWA	1400 mg/m3	
		400 ppm	

Biological limit values**ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
2-Propanol (CAS 67-63-0)	40 mg/l	Acetone	Urine	*

* - For sampling details, please see the source document.

Exposure guidelines**US - California OELs: Skin designation**

1-Methoxy-2-propanol (CAS 107-98-2)

Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide easy access to water supply and eye wash facilities.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear approved safety goggles. Wear face shield if there is risk of splashes.

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves.

Skin protection**Other**

Wear suitable protective clothing.

Respiratory protection

Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance****Physical state**

Liquid.

Form

Liquid.

Color

Not available.

Odor

Not available.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

Not available.

Flash point

24.8 °F (-4.0 °C) Closed Cup (Ethyl acetate)

Evaporation rate

Not available.

Flammability (solid, gas)

Not applicable.

Upper/lower flammability or explosive limits**Explosive limit - lower (%)**

Not available.

Explosive limit - upper (%)

Not available.

Vapor pressure

Not available.

Vapor density

Not available.

Relative density	0.95 - 1 (H ₂ O=1)
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	5 - 10 cP
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Protect against direct sunlight. Contact with incompatible materials.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents. Nitrates.
Hazardous decomposition products	Thermal decomposition may produce smoke, oxides of carbon and lower molecular weight organic compounds whose composition have not been characterized. Aluminum oxides.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause drowsiness and dizziness. Headache. Nausea, vomiting. May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Prolonged or repeated contact may dry skin and cause irritation.
Eye contact	Causes serious eye irritation.
Ingestion	May cause discomfort if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics May cause drowsiness and dizziness. Headache. Nausea, vomiting. Diarrhea. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation.

Information on toxicological effects

Acute toxicity Not expected to be acutely toxic.

Components	Species	Test Results
1-Methoxy-2-propanol (CAS 107-98-2)		
Acute		
Dermal		
LD50	Rabbit	13000 mg/kg
Oral		
LD50	Rat	> 5000 mg/kg
Ethyl acetate (CAS 141-78-6)		
Acute		
Dermal		
LD50	Guinea pig	3 g/kg
Inhalation		
LC50	Rat	16000 mg/l, 6 Hours
Oral		
LD50	Rat	5600 mg/kg
Skin corrosion/irritation	Prolonged or repeated contact may dry skin and cause irritation.	
Serious eye damage/eye irritation	Causes serious eye irritation.	

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure May cause respiratory irritation. May cause drowsiness and dizziness.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components		Species	Test Results
Ethyl acetate (CAS 141-78-6)			
Aquatic			
Crustacea	EC50	Water flea (<i>Daphnia magna</i>)	2306 mg/l, 24 Hours
Fish	LC50	Indian catfish (<i>Heteropneustes fossilis</i>)	200 - 225 mg/l, 96 Hours

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

2-Propanol (CAS 67-63-0)	0.05
Ethyl acetate (CAS 141-78-6)	0.73

Mobility in soil No data available for this product.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code D001: Waste Flammable material with a flash point <140 F
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN1210
UN proper shipping name	Printing ink, flammable

Transport hazard class(es)

Class 3
Subsidiary risk -
Label(s) 3

Packing group II

Environmental hazards

Marine pollutant No

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions 149, IB2, T4, TP1, TP8

Packaging exceptions 150

Packaging non bulk 173

Packaging bulk 242

IATA

UN number UN1210

UN proper shipping name Printing ink flammable

Transport hazard class(es)

Class 3

Subsidiary risk -

Label(s) 3

Packing group II

Environmental hazards No

ERG Code 3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN1210

UN proper shipping name PRINTING INK flammable

Transport hazard class(es)

Class 3

Subsidiary risk -

Packing group II

Environmental hazards

Marine pollutant No

EmS F-E, S-D

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Ethyl acetate (CAS 141-78-6) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Toxic Substances Control Act (TSCA) All components of the mixture on the TSCA 8(b) inventory are designated "active".

Superfund Amendments and Reauthorization Act of 1986 (SARA)**SARA 302 Extremely hazardous substance**

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Flammable (gases, aerosols, liquids, or solids)
 Serious eye damage or eye irritation
 Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
2-Propanol	67-63-0	1-5
Aluminium	7429-90-5	5-10

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

2-Propanol (CAS 67-63-0) Low priority
 Ethyl acetate (CAS 141-78-6) Low priority

US state regulations

US. Massachusetts RTK - Substance List

1-Methoxy-2-propanol (CAS 107-98-2)
 2-Propanol (CAS 67-63-0)
 Aluminium (CAS 7429-90-5)
 Ethyl acetate (CAS 141-78-6)

US. New Jersey Worker and Community Right-to-Know Act

1-Methoxy-2-propanol (CAS 107-98-2)
 2-Propanol (CAS 67-63-0)
 Aluminium (CAS 7429-90-5)
 Ethyl acetate (CAS 141-78-6)

US. Pennsylvania Worker and Community Right-to-Know Law

1-Methoxy-2-propanol (CAS 107-98-2)
 2-Propanol (CAS 67-63-0)
 Aluminium (CAS 7429-90-5)
 Ethyl acetate (CAS 141-78-6)

US. Rhode Island RTK

1-Methoxy-2-propanol (CAS 107-98-2)
 2-Propanol (CAS 67-63-0)
 Aluminium (CAS 7429-90-5)
 Ethyl acetate (CAS 141-78-6)

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

1-Methoxy-2-propanol (CAS 107-98-2)
 2-Propanol (CAS 67-63-0)
 Aluminium (CAS 7429-90-5)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No

Country(s) or region	Inventory name	On inventory (yes/no)*
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 13-December-2016

Revision date 05-December-2018

Version # 02

HMIS® ratings
 Health: 2
 Flammability: 3
 Physical hazard: 0

NFPA ratings



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